

RUBBERWORX

Chemical Resistance Charts



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Chemical Resistance Charts

Fluid	Hose and Tubing Material														Metals								
	UHMW	XLPE	PVC	Nitrile	Vinyl Nitrile	Neoprene	Teflon (PTFE)	Teflon (FEP)	Nylon 6/66	EPDM	Hypalon	Natural Rubber/SBR	Hytrex	Polyurethane	CPE	EVA	LLDPE	Nylon 11	PVC / PU Blends	Brass	Steel	316 Stainless	
Aluminum Chloride	G	G	G	G	G	G	G	G	X	G	G	G	G	G	G	G	G	X	G	X	X	F	
Aluminum Fluoride	G	G	G	G	G	F	G	G	X	G	G	G	—	G	X	G	G	X	G	X	X	X	
Aluminum Hydroxide	G	G	G	G	G	G	G	G	G	G	G	G	—	G	G	G	G	G	G	X	F	G	
Aluminum Nitrate	G	G	G	G	G	G	G	G	F	G	G	G	—	X	—	G	G	G	G	X	X	G	
Aluminum Sulfate	G	G	G	G	G	G	G	G	F	G	G	G	G	G	G	G	G	G	G	X	X	G	
Alums	G	G	G	G	G	G	G	G	G	G	G	G	G	X	G	G	G	G	F	G	X	X	F
Ammonia, Anhydrous	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	X	F	G
Ammonia Solution (10%)	G	G	G	G	G	F	G	G	X	G	G	F	X	X	X	—	G	G	—	X	G	G	
Ammonium Chloride	G	G	G	G	G	G	G	G	X	G	G	G	G	F	G	G	G	X	G	X	G	F	
Ammonium Hydroxide	G	G	X	F	F	F	G	G	X	G	G	F	X	X	G	G	G	G	F	X	F	G	
Ammonium Nitrate	G	G	G	G	G	G	G	G	G	G	G	G	G	G	X	G	G	G	G	G	—	—	G
Ammonium Phosphate	G	G	F	G	G	G	G	G	G	G	G	G	G	F	G	G	G	G	G	X	X	G	
Ammonium Sulfate	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	X	X	F	
Amyl Acetate	G	G	X	X	X	X	X	G	G	G	F	X	X	F	X	X	X	X	G	X	G	F	
Amyl Alcohol	G	G	X	G	G	F	G	G	G	G	G	G	G	X	G	G	G	G	X	G	F	F	
Aniline	G	G	X	X	X	X	G	G	X	X	X	X	X	X	X	X	X	X	X	X	X	G	
Aniline Dyes	G	G	X	F	F	F	G	G	X	G	F	F	X	X	X	X	X	X	X	X	X	X	
Animal Oils and Fats	G	G	G	G	G	X	G	G	—	F	F	X	G	X	F	X	X	G	X	G	G	G	
Anti-Freeze (Glycol Base)	G	G	G	G	G	G	G	G	—	G	G	G	G	G	X	G	G	F	G	G	G	G	
Aqua Regia	X	X	X	X	X	X	X	G	F	X	X	X	X	X	X	X	X	X	X	F	—	X	
Aromatic Hydrocarbons	G*	G*	X	X	X	X	X	G	G	X	X	X	X	X	X	X	X	—	G*	G	—	G	
Asphalt Emulsion	X	X	X	G	X	X	G	G	—	X	X	X	G	X	F	X	—	G	F	G	G	G	
Barium Chloride	G	G	G	G	G	G	G	G	—	G	G	G	G	G	G	G	G	G	G	X	F	G	
Barium Hydroxide	G	G	G	G	G	G	G	G	G	G	G	G	G	G	X	G	G	G	G	X	G	G	
Barium Sulfate	G	G	G	G	G	G	G	G	G	G	G	G	G	X	G	X	G	G	G	G	G	G	
Barium Sulfide	G	G	G	G	G	G	G	G	—	G	G	G	G	X	G	G	G	X	G	X	X	G	

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	UHMW	XLPE	PVC	Nitrile	Vinyl Nitrile	Neoprene	Teflon (PTFE)	Teflon (FEP)	Nylon 6/66	EPDM	Hypalon	Natural Rubber/SBR	Hytre	Polyurethane	CPE	EVA	LLDPE	Nylon 11	PVC / PU Blends	Brass	Steel	316 Stainless
Beet Sugar Liquors	G	G	G	G	G	G	G	G	G	X	G	G	—	X	G	G	G	G	—	X	G	G
Benzaldehyde	G	G	X	X	X	X	G	G	G	F	X	X	X	X	X	X	X	G	X	F	F	G
Benzene, Benzol	G*	G*	X	X	X	X	G	G	G	X	X	X	X	X	F	X	X	G	F	G	G	G
Benzoic Acid	G	G	X	X	X	G	G	G	X	X	X	X	X	X	G	G	G	X	G	F	X	F
Black Sulfate Liquor	G	F	X	F	F	G	G	G	X	G	F	X	G	X	X	G	G	X	G	X	G	G
Bleach Solution	F	F	F	X	X	X	G	G	X	G	F	X	F	F	G	G*	G	X	G	X	X	G
Borax Solution	G	G	G	F	F	G	G	G	—	G	G	G	G	G	G	G	G	G	G	G	G	G
Boric Acid	G	G	G	G	G	G	G	G	G	G	G	G	G	G	X	G	G	G	G	X	X	G
Brake Fluid (Glycol Ether Base)	G	G	X	X	X	F	G	G	—	G	X	X	—	X	G	—	X	G	X	G	G	G
Brine	G	G	G	G	G	G	G	G	—	G	G	G	G	X	G	G	G	G	G	—	X	F
Bromine	X	X	X	X	X	X	G	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Butyl Acetate	G	G	X	X	X	X	G	G	—	F	X	X	F	X	F	—	X	G	X	G	G	G
Butyl Alcohol, Butanol	G	G	X	G	G	G	G	G	G	G	G	G	G	X	G	G	G	G	F	G	G	G
Calcium Bisulfite	G	G	G	G	G	G	G	G	X	G	G	G	X	G	X	G	G	G	G	X	X	X
Calcium Chloride	G	G	G	G	G	G	G	G	G	X	G	G	G	G	G	G	G	G	G	X	F	F
Calcium Hydroxide	G	G	G	F	F	G	G	G	G	F	G	G	X	G	G	G	G	G	G	F	G	G
Calcium Hypochlorite	G	G	G	F	F	F	G	G	X	G	F	X	F	X	G	G	G	G	X	F	X	F
Cane Sugar Liquors	G	G	G	G	G	G	G	G	—	G	G	G	G	X	G	G	G	G	—	F	G	G
Carbon Dioxide (Dry)	G	G	G	G	G	G	G	G	G	G	G	G	F	G	G	G	G	G	G	G	G	G
Carbon Dioxide (Wet)	G	G	G	G	G	G	G	G	G	G	G	G	F	—	G	—	G	G	G	G	F	G
Carbon Disulfide (Bisulfide)	F	X	X	X	X	X	G	G	X	X	X	X	X	G	X	—	X	X	—	G	G	G
Carbon Monoxide (Hot)	—	—	X	F	F	F	G	G	X	F	G	X	G	F	G	G	X	X	G	X	F	G
Carbon Tetrachloride	G*	G*	X	X	X	X	G	G	X	X	X	X	F	X	X	—	X	G	X	G	G	G
Carbonic Acid	G	G	G	G	G	G	G	G	—	G	G	G	X	G	X	G	G	G	G	X	X	F
Castor Oil	G	G	G	G	G	F	G	G	—	F	G	X	F	F	G	X	X	G	G	G	G	G
Cellosolve Acetate	G	G	X	X	X	X	G	G	—	F	F	X	X	X	X	X	—	G	G	X	X	G
Chlorinated Solvents	G*	G*	X	X	X	X	G	G	G	X	X	X	X	X	X	—	X	F	X	G	G	F

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Chloroacetic Acid	G	G	X	X	X	X	G	G	X	F	X	X	X	X	X	X	X	X	F	X	X	F
Chlorobenzene	G*	G*	X	X	X	X	G	G	X	X	X	X	X	X	—	X	X	X	X	F	F	G
Chlorine Gas (Dry)	X	X	X	X	X	X	G	X	X	X	X	X	X	X	X	X	X	X	G	F	F	G
Chlorine Gas (Wet)	X	X	X	X	X	X	G	X	X	X	X	X	X	X	X	X	X	X	F	X	X	X
Chloroform	G*	G*	X	X	X	X	G	G	G	X	X	X	X	X	X	X	X	X	F	U	G	G
Chlorosulfonic Acid	F*	F*	X	X	X	X	G	G	X	X	X	X	X	X	X	X	X	X	X	X	F	X
Chromic Acid (under 25%)	G	X	F	X	X	X	G	G	X	G	G	X	X	X	X	G	F	X	G	X	X	G
Chromic Acid (25-40%)	G	X	X	X	X	X	G	G	X	G	G	X	X	X	X	F	X	X	F	X	X	F
Citric Acid	G	G	G	F	F	G	G	G	F	G	G	G	G	X	X	G	G	X	G	X	X	G
Coke Oven Gas	X	X	X	X	X	X	G	G	—	X	X	X	—	X	X	—	G	—	G	F	G	G
Copper Chloride	G	G	G	G	G	F	G	G	X	G	G	G	G	G	X	G	G	X	G	X	X	G
Copper Cyanide	G	G	G	G	G	F	G	G	G	G	G	G	G	—	G	—	G	G	G	X	X	G
Copper Sulfate	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	X	X	G
Corn Syrup (Non-food)	G	G	G	G	G	F	G	G	—	G	F	F	G	G	—	G	G	G	G	—	G	G
Cottonseed Oil	G	G	F	G	G	X	G	G	—	F	F	X	G	G	G	G	G	G	G	G	G	G
Creosote	G	G	X	F	F	X	G	G	X	X	F	X	X	F	F	X	X	X	F	—	G	—
Cresol	G	G	X	X	X	X	G	G	X	X	X	X	X	X	G	X	X	X	—	—	G	G
Cyclohexanol	G	G	X	F	F	F	G	G	G	G	G	F	—	—	G	G	F	G	X	G	F	G
Dextrose (Food Grade)	G	X	X	X	X	X	G	G	X	X	X	X	X	X	G	G	X	—	—	G	—	G
Dichlorobenzene	G*	G*	X	X	X	X	G	G	—	X	X	X	X	X	X	X	X	X	G	X	—	G
Diesel Fuel	G	G	X	G	G	X	G	G	—	X	F	X	F	F	G	—	X	G	—	G	G	G
Diethanolamine	G	G	X	F	X	X	G	G	—	G	X	F	X	X	—	—	—	G	—	X	G	G
Diethylene-triamine	G	G	X	F	X	X	G	G	X	G	X	F	—	X	—	—	G	X	—	—	—	—
Dowtherm A	—	—	X	X	X	X	G	G	X	X	X	X	X	X	X	X	X	X	X	X	F	G
Enamel (Solvent Base)	G	G	X	F	F	X	G	G	—	X	X	X	X	G	—	G	—	G	G	—	G	—
Ethanolamine	G	G	X	F	F	X	G	G	—	G	X	G	—	X	—	—	G	G	—	X	G	G
Ethers (Ethyl Ether)	G	G	X	X	X	X	G	G	—	X	X	X	X	X	G	X	X	G	X	G	G	G
Ethyl Alcohol	G	G	F	G	G	G	G	G	G	G	G	G	G	G	G	F	G	G	G	F	G	G

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Ethyl Acetate	G	G	X	X	X	X	G	G	G	G	X	X	F	X	F	F	G	G	X	G	G	G
Ethyl Acrylate	G	G	X	X	X	X	G	G	—	F	X	X	—	X	F	—	—	X	X	—	G	G
Ethyl Methacrylate	G	G	X	X	X	X	G	G	—	F	X	X	—	X	F	—	—	X	—	—	G	G
Ethylamine	G	G	X	X	X	X	G	G	X	F	X	X	—	X	—	—	G	X	—	G	—	G
Ethyl Cellulose	G	G	X	F	F	F	G	G	—	F	F	G	—	F	G	—	G	F	—	F	G	F
Ethyl Chloride	G*	G*	X	X	X	X	G	G	—	X	X	X	X	F	X	X	X	G	X	F	F	G
Ethylene-diamine	G	G	X	F	X	G	G	G	X	G	F	G	—	X	—	—	G	X	—	G	G	G
Ethylene Dibromide	G	G	X	X	X	X	G	G	—	X	X	X	—	X	—	—	—	F	—	—	—	—
Ethylene Dichloride	G*	G*	X	X	X	X	G	G	—	X	X	X	X	X	X	X	X	F	X	G	X	X
Ethylene Glycol	G	G	G	G	G	G	G	G	G	G	G	G	G	F	G	G	G	G	F	G	G	G
Ethylene Oxide	G	G	X	X	X	X	G	G	—	X	X	X	G	X	X	X	X	G	X	X	F	F
Fatty Acids	G	G	G	F	F	X	G	G	G	F	X	X	G	—	F	F	G	G	G	F	F	G
Ferric Chloride 5%	G	G	G	G	G	G	G	G	G	G	G	G	—	F	G	G	G	G	G	X	X	X
Ferric Sulfate	G	G	G	G	G	G	G	G	G	G	G	G	—	G	G	G	G	G	G	X	X	F
Fertilizer Salts Solution	G	G	G	F	F	F	G	G	—	G	G	G	—	—	—	—	F	G	—	—	—	G
Formaldehyde	G	G	X	F	F	F	G	G	G	G	X	F	F	X	G	G	G	X	G	F	X	G
Formic Acid	G	G	X	F	F	F	G	G	X	G	X	X	X	G	G	G	G	X	—	F	X	G
Freon 12**	—	—	—	—	—	—	G	—	—	—	—	—	—	—	—	—	—	—	—	G	G	G
Freon 134a**	—	—	—	—	—	—	G	—	—	—	—	—	—	—	—	—	—	—	—	G	G	G
Fuel Oil	G	G	F	G	G	F	G	G	—	X	X	X	—	F	G	X	X	G	G	F	G	G
Furfural	G	G	X	X	X	X	G	G	X	F	F	X	—	F	X	X	X	X	F	G	G	G
Gasoline (Refined)	G	G	X	F	F	X	G	G	G	X	X	X	G	F	G	—	X	G	X	G	G	G
Gasoline (Unleaded)	G	G	X	G	G	X	G	G	G	X	F	X	X	X	G	—	X	G	F	G	G	G
Gasoline (10% Ethanol)	G	G	X	G	G	X	G	G	G	X	X	X	X	—	—	X	G	F	G	G	G	G
Gasoline (10% Methanol)	G	G	X	F	F	X	G	G	G	X	X	X	X	—	—	X	G	F	G	G	G	G
Glucose (Non-food)	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G
Glycerine, Glycerol (Non-food)	G	G	G	G	G	G	G	G	G	G	G	G	G	X	G	G	G	G	G	G	G	G
Greases	G	G	G	G	G	F	G	G	G	X	F	X	G	G	G	—	G	G	G	G	G	G
Green Sulfate Liquor	G	G	G	F	F	F	G	G	X	G	G	G	X	G	X	G	G	X	F	X	X	G
Heptane	G	G	X	G	G	F	G	G	G	X	F	X	G	F	G	X	X	G	G	G	G	G

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Hexane	G	G	X	G	G	F	G	G	G	X	F	X	G	F	G	X	X	G	X	G	G	G
Houghto Safe 273 to 640	G	G	F	G	G	G	G	G	—	G	—	F	—	X	G	—	G	G	—	G	G	G
Houghto Safe 5046, 5047F	G	G	G	G	G	G	G	G	—	X	X	X	G	X	G	—	G	G	—	G	G	G
Houghto Safe 1000 Series	G	G	X	X	X	X	G	G	—	G	X	X	—	X	—	—	X	G	—	G	G	G
Hydraulic Oils:																						
Straight Petroleum Base	G	G	G	G	G	F	G	G	G	X	F	X	G	G	F	G	G	G	G	G	G	G
Water Petroleum Emulsion	G	G	—	G	G	F	G	G	—	X	F	X	G	X	G	—	F	G	—	G	G	G
Water Glycol	G	G	X	G	G	G	G	G	G	X	F	X	X	G	—	—	G	—	G	G	G	G
Hydraulic Oils:																						
Straight Phosphate Ester	G	G	X	X	X	X	G	G	G	G	X	X	—	X	G	—	X	G	—	G	G	G
Phos. Ester/Petroleum Blend	G	G	X	X	X	X	G	G	G	X	X	X	—	X	G	—	X	G	—	G	G	G
Polyol Ester	G	G	—	G	G	X	G	G	—	X	—	X	—	G	G	—	—	G	—	G	G	G
Hydrobromic Acid (under 48%)	G	G	G	X	X	X	G	G	X	G	G	X	X	X	G	G	G	X	G	X	X	X
Hydrochloric Acid	G	G	G	X	X	X	G	G	X	G	G	X	X	X	G	G	G	X	G	X	X	X
Hydrocyanic Acid	G	G	G	F	F	X	G	G	X	F	G	X	X	—	X	G	G	X	F	X	F	G
Hydrofluoric Acid (under 50%)	G	G	F	X	X	X	G	G	X	F	G	X	X	X	X	G	F	X	G	X	X	G
Hydrofluoric Acid (over 50%)	G	G	X	X	X	X	G	G	X	X	G	X	X	X	X	G	X	X	G	X	X	G
Hydrofluosilicic Acid	G	G	G	F	F	X	G	G	X	G	G	X	—	—	G	—	G	X	—	X	X	X
Hydrogen	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	G
Hydrogen Peroxide	F	F	—	X	X	X	G	G	X	F	X	X	—	—	G	X	G	X	F	X	X	G
Hydrogen Sulfide	G	G	G	X	X	X	G	G	X	X	F	X	G	—	X	G	G	X	G	F	F	F
Hydrolube	G	G	G	G	G	F	G	G	—	G	—	—	F	X	—	—	G	G	—	G	G	G
Iodine	F	F	X	F	X	X	G	G	X	G	G	X	—	X	G	X	X	X	X	X	X	X
Isocyanates	G	X	X	X	X	X	G	—	X	X	X	X	X	X	X	—	X	X	—	—	—	—
Isopropyl Alcohol, Isopropanol	G	G	G	G	G	G	G	G	G	G	G	G	G	X	G	—	G	G	G	G	G	G
Isopropylamine	G	G	X	X	X	F	G	G	—	F	X	F	—	—	—	—	X	—	G	—	G	G
Iso-Octane	G	G	X	G	G	F	G	G	G	X	F	X	G	X	G	—	X	G	X	G	G	G
Jet Fuel (Transfer Only)	G	G	X	G	G	F	G	G	G	X	X	X	G	F	G	—	X	G	X	G	F	G

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	UHMW	XLPE	PVC	Nitrile	Vinyl Nitrile	Neoprene	Teflon (PTFE)	Teflon (FEP)	Nylon 6/66	EPDM	Hypalon	Natural Rubber / SBR	Hytrell	Polyurethane	CPE	EVA	LLDPE	Nylon 11	PVC / PU Blend	Brass	Steel	316 Stainless
Kerosene	G	G	X	G	G	F	G	G	G	X	F	X	F	G	X	X	G	X	G	G	G	
Lacquer	G	G	X	X	X	X	G	G	G	X	X	X	X	X	F	X	F	G	X	G	X	
Lacquer Solvents	G	G	X	X	X	X	G	G	G	X	X	X	F	X	F	X	F	G	X	G	X	
Lactic Acid	G	G	G	X	X	G	G	G	G	F	G	X	X	X	X	G	G	G	F	F	G	
Lime Sulfur	G	G	G	X	X	G	G	G	F	G	F	F	—	—	—	G	G	G	G	X	—	
Lindol	G	G	—	X	X	X	G	G	G	X	X	—	X	—	—	—	G	X	F	G	G	
Linseed Oil	G	G	G	G	G	X	G	G	G	X	F	X	F	F	G	X	G	G	F	G	G	
Lubricating Oils	G	G	G	G	G	F	G	G	G	X	F	X	G	F	G	X	G	G	G	G	G	
Lye	G	G	G	F	F	G	G	G	F	G	G	G	—	X	F	—	G	G	—	F	X	G
Magnesium Chloride	G	G	G	G	G	G	G	G	G	G	G	G	—	G	G	G	G	G	F	F	G	
Magnesium Hydroxide	G	G	G	F	F	G	G	G	G	G	F	G	—	X	G	G	G	G	G	G	G	
Magnesium Sulfate	G	G	G	G	G	G	G	G	G	G	G	G	—	—	G	G	G	G	F	G	G	
Mercuric Chloride	G	G	F	F	F	G	G	G	X	G	G	F	—	—	X	G	G	X	G	X	X	
Mercury	G	G	F	G	G	G	G	G	G	G	G	F	G	G	G	G	G	G	X	G	G	
Methyl Alc., Methanol	G	G	X	G	G	G	G	G	G	G	G	G	G	F	G	G	G	G	X	F	G	
Methyl Acrylate	G	G	X	X	X	X	G	G	X	F	X	X	—	X	X	—	—	X	—	G	G	
Methyl Bromide	X	X	X	X	X	X	G	G	F	X	X	X	X	X	X	X	X	G	X	G	G	
Methyl Chloride	G*	G*	X	X	X	X	G	G	G	X	X	X	X	X	F	X	X	G	X	G	G	
Methylene Chloride	G*	G*	X	X	X	X	G	G	F	X	X	X	X	X	X	X	X	F	X	G	G	
Methyl-t-Butyl Ether (MTBE)	G	G	X	F	F	X	G	G	G	X	X	X	—	—	G	—	—	G	—	—	G	
Methyl Ethyl Ketone	G	G	X	X	X	X	G	G	G	F	X	X	X	G	X	X	X	G	X	G	G	
Methyl Iso-butyl Ketone	G	G	X	X	X	X	G	G	G	F	X	X	—	X	X	X	G	G	X	G	G	
Methyl Iso-propyl Ketone	G	G	X	X	X	X	G	G	G	F	X	X	—	X	X	—	G	G	X	G	G	
Methyl Methacrylate	G	G	X	X	X	X	G	G	—	X	X	X	—	X	X	—	—	G	—	—	G	
Mineral Oil	G	G	F	G	G	F	G	G	G	X	F	X	G	G	G	X	X	G	G	G	G	
Mineral Spirits	G	G	X	G	G	F	G	G	G	X	X	X	G	F	G	—	G	G	—	G	G	
Naphtha	G	G	X	F	F	F	G	G	G	X	X	X	G	F	G	X	G	G	X	F	G	
Naphthalene	G	G	X	X	X	X	G	G	G	X	X	X	F	F	G	X	X	G	X	F	G	

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Fluid	Hose and Tubing Material															Metals						
	UHMW	XLPE	PVC	Nitrile	Vinyl Nitrile	Neoprene	Teflon (PTFE)	Teflon (FEP)	Nylon 6/66	EPDM	Hypalon	Natural Rubber/SBR	Hytrell	Polyurethane	CPE	EVA	LLDPE	Nylon 11	PVC / PU Blends	Brass	Steel	316 Stainless
Nickel Acetate	G	G	G	X	X	G	G	G	G	G	G	G	—	X	—	G	G	G	G	G	G	
Nickel Chloride	G	G	G	G	G	F	G	G	G	G	G	G	X	X	G	G	G	G	X	X	F	
Nickel Sulfate	G	G	G	G	G	F	G	G	G	G	G	G	—	F	G	G	G	G	X	X	G	
Nitric Acid (under 35%)	G	F*	G	X	X	X	G	G	X	F	F	X	X	X	X	G	F*	X	G	X	X	G
Nitric Acid (35% to 60%)	F	X	F	X	X	X	G	G	X	X	X	X	X	X	X	X	X	X	G	X	X	G
Nitric Acid (over 60%)	X	X	X	X	X	X	G	G	X	X	X	X	X	X	X	X	X	X	G	X	X	G
Nitrobenzene	G	G	X	X	X	X	G	G	—	X	X	X	X	X	X	X	X	X	X	F	G	G
Nitrogen Gas ◊	G	G	G	G	G	G	G	G	G	G	G	G	—	G	G	—	G	G	—	G	G	G
Nitrous Oxide	G	G	X	X	X	X	G	G	F	X	X	G	X	X	X	—	X	F	G	G	G	G
Oleic Acid	G	G	F	F	F	X	G	G	G	F	F	X	G	F	G	X	G	G	F	F	F	G
Oleum (Fuming Sulfuric Acid)	X	X	X	X	X	X	G	G	X	X	X	X	X	X	X	X	X	X	X	X	F	G
Oxalic Acid	G	G	G	X	X	X	G	G	X	G	X	X	X	—	G	G	G	X	G	F	X	G
Oxygen (non-breathing, non-welding) ◊	G	G	G	F	F	G	G	G	G	G	F	G	G	G	G	G	G	G	G	G	G	G
Ozone (300 ppm)	F	F	X	X	X	X	G	G	X	G	G	X	X	G	G	X	X	X	X	—	F	G
Paint (Solvent Base)	G	G	X	F	F	X	G	G	G	X	X	X	—	X	—	—	F	G	—	G	G	G
Palmitic Acid	G	G	F	F	F	F	G	G	G	F	X	X	G	X	G	F	G	G	F	X	F	F
Paper Mill Liquors	G	G	X	F	F	F	G	G	X	G	F	F	X	X	—	—	X	X	—	—	—	—
Pentane	G	G	X	G	G	F	G	G	—	X	F	X	G	X	G	—	X	G	X	G	G	G
Perchloro-ethylene	G*	G*	X	X	X	X	G	G	G	X	X	X	X	X	X	—	F	X	F	F	G	G
Petroleum Ether	G	G	X	G	F	X	G	G	G	X	X	X	X	—	G	G	X	X	G	F	G	G
Petroleum Oils	G	G	G	G	G	F	G	G	G	X	F	X	G	G	G	—	G	G	—	G	G	G
Phenol	G	G	X	X	X	X	G	G	X	X	X	X	X	—	G	X	X	X	X	F	X	F
Phosphoric Acid (to 85%)	G	G	G	X	X	F	G	G	X	G	G	F	X	X	X	X	G	G	X	X	F	F
Picric Acid (Molten)	X	X	X	X	X	X	G	G	X	X	F	X	X	X	G	X	X	X	X	X	X	F
Picric Acid (Solution)	G	G	X	F	F	X	G	G	X	F	G	X	X	F	X	G	X	X	X	X	X	F
Potassium Chloride	G	G	G	G	G	G	G	G	G	G	G	G	—	G	G	G	G	G	F	X	G	

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	UHMW	XLPE	PVC	Nitrile	Vinyl Nitrile	Neoprene	Teflon (PTFE)	Teflon (FEP)	Nylon 6/66	EPDM	Hypalon	Natural Rubber/SBR	Hyttel	Polyurethane	CPE	EVA	LLDPE	Nylon 11	PVC / PU Blends	Brass	Steel	316 Stainless
Potassium Cyanide	G	G	G	G	G	G	G	G	G	G	G	G	G	G	F	G	G	G	X	G	G	
Potassium Dichromate	G	G	G	X	X	X	G	G	—	G	X	X	—	G	G	G	G	F	G	X	G	
Potassium Hydroxide	G	G	G	F	F	F	G	G	F	G	G	G	F	X	G	G	G	G	F	X	G	
Potassium Permanganate	G	G	G	X	X	X	G	G	X	G	G	G	X	X	—	X	G	X	G	—	—	
Potassium Sulfate	G	G	G	G	G	G	G	G	G	G	G	G	—	G	G	G	G	G	F	F	G	
Propane Liquid***	—	—	—	G	—	—	—	G	—	—	—	—	—	—	—	—	—	—	G	G	G	
Propylene Glycol	G	G	F	G	F	G	G	G	—	G	G	G	G	—	G	G	G	G	—	F	G	G
Pyridine	G	G	X	X	X	X	G	G	X	F	X	X	X	X	X	—	G	X	—	F	G	G
Sea Water	G	G	G	G	G	G	G	G	G	G	G	G	G	G	X	G	G	G	G	G	F	G
Silver Nitrate	G	G	G	G	G	G	G	G	G	G	G	G	—	G	—	G	G	G	G	X	X	F
Skydrol	G	G	X	X	X	X	G	G	G	G	X	X	—	X	G	—	X	G	—	G	G	G
Soap Solution	G	G	G	G	F	G	G	G	G	G	X	G	G	G	G	G	X	G	G	G	G	G
Sodium Bicarbonate	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	F	F	G
Sodium Bisulfate	G	G	G	G	G	G	G	G	G	G	G	G	G	X	G	G	G	G	G	F	F	F
Sodium Bisulfite	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	F	X	G
Sodium Borate	G	G	G	G	G	G	G	G	G	G	G	G	G	G	—	—	G	G	—	G	G	G
Sodium Carbonate	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	X	G	G
Sodium Chloride	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	X	F	G
Sodium Cyanide	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	X	F	G
Sodium Hydroxide	G	G	G	F	F	G	G	G	F	G	G	G	—	X	F	G	G	G	F	F	X	G
Sodium Hypochlorite	G	G	G	X	X	X	G	G	X	G	G	X	G	X	F	G	G	X	G	X	X	F
Sodium Nitrate	G	G	G	G	G	F	G	G	G	G	G	G	G	G	F	G	G	G	G	F	G	G
Sodium Perborate	G	G	G	G	G	X	G	G	F	G	X	G	G	X	X	—	G	G	—	F	F	G
Sodium Peroxide	G	G	X	F	F	F	G	G	X	G	F	X	G	X	X	—	X	G	—	X	F	G
Sodium Phosphates	G	G	G	G	G	F	G	G	G	G	G	G	G	G	X	G	G	G	G	F	F	F
Sodium Silicate	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	F	F	G

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Fluid	Hose and Tubing Material															Metals					
	UHMW	XLPE	PVC	Nitrile	Vinyl Nitrile	Neoprene	Teflon (PTFE)	Teflon (FEP)	Nylon 6/66	EPDM	Hypalon	Natural Rubber/SBR	Hytrel	Polyurethane	CPE	EVA	LLDPE	Nylon 11	PVC / PU Blends	Brass	Steel
Sodium Sulfate	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	F	F	G
Sodium Sulfide	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	X	X	G
Sodium Thiosulfate	G	G	G	G	G	G	G	G	G	G	G	G	—	G	G	G	G	G	X	X	G
Soybean Oil	G	G	F	G	G	F	G	G	—	F	G	X	G	G	G	—	G	G	—	G	G
Stannic Chloride	G	G	G	G	G	X	G	G	X	G	G	G	G	G	G	G	G	F	G	X	X
Steam 450°F	X	X	X	X	X	X	G	G	X	G	X	X	X	X	X	—	X	X	—	F	F
Stearic Acid	G	G	F	F	F	F	G	G	G	F	F	X	G	G	G	G	G	F	X	X	G
Stoddard Solvent	G	G	X	G	G	F	G	G	G	X	X	X	G	G	G	X	X	G	G	G	G
Styrene	G*	G*	X	X	X	X	G	G	G	X	X	X	X	X	X	—	X	G	X	G	G
Sulfur 70°F	G	G	F	X	X	G	G	G	G	G	G	X	G	F	G	G	G	G	X	X	G
Sulfur 200°F	X	X	X	X	X	X	G	G	X	X	G	X	X	X	X	—	X	X	—	X	X
Sulfur Chloride	G	G	X	X	X	X	G	G	X	X	F	X	X	X	G	—	G	X	—	X	X
Sulfur Dioxide	X	X	X	X	X	X	G	G	X	G	X	X	X	X	X	X	X	X	F	X	—
Sulfuric Acid (under 50%)	G	G	G	X	X	X	G	G	X	G	G	X	X	X	X	G	G	X	G	X	X
Sulfuric Acid (51% to 70%)	G	G	G	X	X	X	G	G	X	F	G	X	X	X	X	X	X	X	F	X	X
Sulfuric Acid (71% to 95%)	G	F	X	X	X	X	G	G	X	F	F	X	X	X	X	X	X	X	G	X	X
Sulfuric Acid (96% to 98%)	G	X	X	X	X	X	G	G	X	X	X	X	X	X	X	X	X	X	X	X	X
Tannic Acid	G	G	G	F	F	F	G	G	X	G	G	G	G	G	G	G	G	X	G	F	X
Tar	X	X	X	F	F	F	G	G	G	X	X	X	G	F	F	—	X	X	—	F	F
Tartaric Acid	G	G	G	G	G	F	G	G	G	G	G	G	—	G	G	G	G	G	F	X	F
Tetrachloroethane	G*	G*	X	X	X	X	G	G	—	X	X	X	X	X	X	—	F	F	X	—	G
Tetrahydrofuran (THF)	G	G	X	X	X	X	G	G	—	X	X	X	—	X	—	X	X	G	X	—	G
Toluene	G*	G*	X	X	X	X	G	G	G	X	X	X	X	X	X	X	G*	G	X	G	G
Transmission Oil (Petrol. Base)	G	G	G	G	G	F	G	G	G	X	F	X	G	G	G	X	G	G	—	G	G
Trichloroethane	G*	G*	X	X	X	X	G	G	G	X	X	X	X	X	X	—	G*	F	—	G	G
Trichloroethylene	G*	G*	X	X	X	X	G	G	G	X	X	X	X	X	X	X	G*	F	—	G	G
Tung Oil	G	G	—	G	G	F	G	G	—	X	F	X	G	F	X	—	—	G	—	F	G
Turpentine	G	G	X	F	F	X	G	G	G	X	X	X	F	X	F	X	G	G	F	G	G
Urea (Water Solution)	G	G	G	X	X	G	G	G	G	G	G	G	G	G	G	G	G	G	—	G	G

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Uric Acid	G	G	G	—	—	—	G	G	G	—	—	—	X	X	—	G	G	G	—	—	F	
Varnish	G	G	X	X	X	X	G	G	G	X	X	X	—	X	F	X	G	G	X	G	G	
Vegetable Oil (Non-food)	G	G	F	G	G	X	G	G	G	X	G	X	—	G	—	X	G	G	G	G	G	
Vinegar	G	G	G	F	F	G	G	G	X	G	G	F	—	X	F	G	G	G	—	X	F	G
Vinyl Acetate	G	G	X	X	X	X	G	G	—	F	X	X	—	X	—	X	—	G	X	F	G	G
Water (non-potable)	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	F	F	G
Water—Glycol Mixture	G	G	X	G	G	G	G	G	G	G	X	F	X	X	G	G	—	G	G	G	G	G
Water—Petroleum Mixture	G	G	—	G	G	F	G	G	G	X	F	X	G	X	G	G	F	G	G	G	G	G
Xylene	G*	G*	X	X	X	X	G	G	G	X	X	X	F	X	X	X	G*	G	X	G	G	G
Zinc Chloride	G	G	G	G	G	G	G	G	X	G	G	G	X	G	X	G	G	X	G	X	X	X
Zinc Sulfate	G	G	G	G	G	G	G	G	G	G	G	G	—	G	X	G	G	G	G	X	X	G

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